



# YAMAMOTOYAMA

OF AMERICA

MASTER TEA MAKERS SINCE 1690



## AFFILIATED COMPANIES

**Midori Industria de Cha, Ltda.**  
Rua Tucambria, 64  
Pinheiros, Sao Paulo, Brazil

In 1970, Kahei Yamamoto IX, formed an office in Sao Paulo, Brazil. His goal was to make Japan's traditional Green tea available to the world. Preparing to take its place on the world



stage, he conducted test cultivations of a Japanese Green tea plant called "YABUKITA" in many countries around the world. Ultimately, he selected Brazil. Yamamotoyama Brazil has three tea plantations managed by its Sao Paulo office, with a combined area large enough to contain five golf courses.

**The Stash Tea Company**  
7204 S.W. Durham Rd., Suite 200  
Tigard, Oregon 97224



Stash Tea is one of the largest specialty tea companies in the United States, with products available for food services, groceries, natural foods stores, mail order, and on the Internet.

**Lianyungang Yamaka Laver Co., Ltd.**  
Area No.11, Lianyungang Eco & Tech  
Development Zone, Lianyungang, Jiangsu, China

In 2001, Yamamotoyama formed a joint venture company for Nori operations in Jiangsu, China. This joint venture arrangement processes and exports excellent Nori products at highly competitive prices.